

AUTO SEAR  
CONSTRUCTIONTOOLS NEEDED:

1. VICE
2. HACKSAW
3. FILES
4. VICEGRIP
5. RULER

MATERIAL:

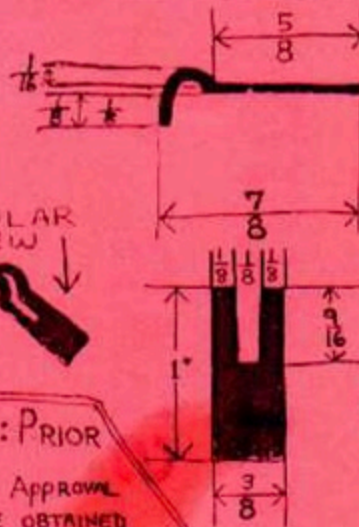
SHEET METAL  
1 INCH LONG  
 $\frac{3}{8}$  INCH WIDE  
 $\frac{1}{16}$  INCH THICK

NOTE:

SOME FILING, SIZEING  
AND FITTING TO YOUR  
SKS MAY BE NECESSARY

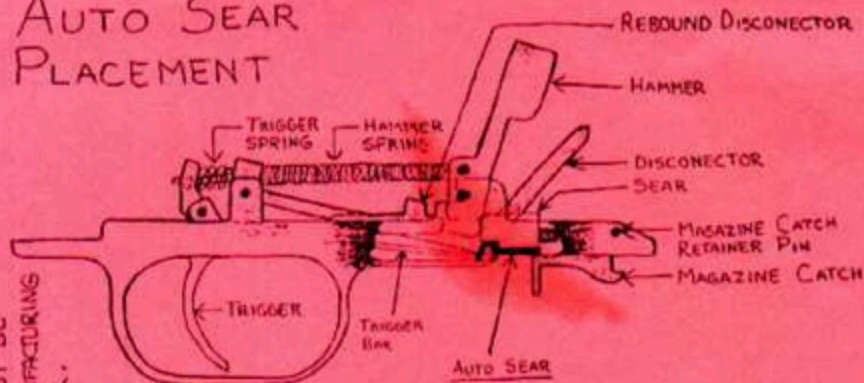
NOTE: PRIOR

B.A.T.F. APPROVAL  
MUST BE OBTAINED  
BEFORE MANUFACTURING  
THIS FULL AUTO SEAR.

ENLARGED VIEWSANGULAR  
VIEWMEASUREMENTS  
AFTER BENDING  
SIDE VIEWMEASUREMENTS  
BEFORE BENDING  
TOP VIEW

SIDE VIEW

Drawing NOT to scale!

AUTO SEAR  
PLACEMENT

Prior B.A.T.F. APPROVAL MUST BE  
OBTAINED BEFORE MANUFACTURING  
THIS FULL AUTO SEAR.

1. Make sure magazine and chamber are empty.
2. Remove trigger mechanism housing from rifle by pulling safety on and depressing catch behind trigger guard.
3. Remove magazine catch retainer pin.
4. Slide out mag catch and spring.
5. Remove trigger spring, do not replace.
6. Slide out sear.
7. Slide auto sear in with fork end toward trigger. Must slide freely.
8. Replace sear in original position above auto sear.
9. Replace mag catch, spring and retainer pin.
10. Replace trigger mechanism housing to rifle; safety must be on.
11. Remove receiver cover and slide bolt carrier spring.
12. Manually move bolt carrier back and forth with trigger depressed. Hammer should fall each time upon locking of bolt.
13. Remove finger from trigger. Move bolt carrier back and forth. Hammer should not fall.
14. Replace bolt carrier spring and receiver cover.
15. Back and Bol.

\* NOTE: REBOUND DISCONNECTOR MUST BE REPLACED UNDER DISCONNECTOR, BUT ON TOP OF TRIGGER BAR.